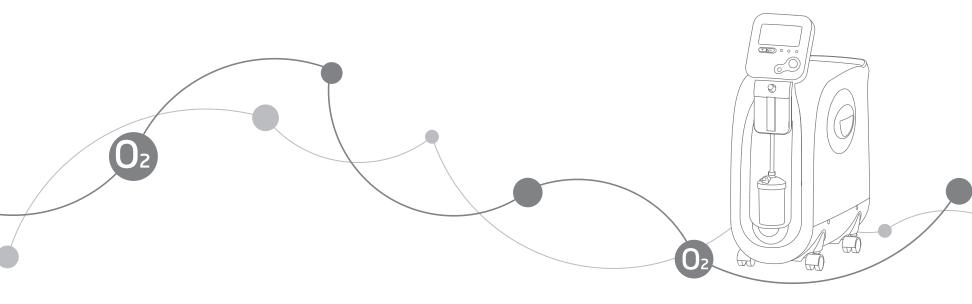
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User's Manual

Oxygen Concentrator

7F-3A/7F-3AW/8F-3A/8F-3AW 7F-5A/7F-5AW/8F-5A/8F-5AW



Please read the user's manual closely before using!

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WARNING: For avoiding power outage or oxygen concentrator operating failure, exigent oxygen user and serious patient must equip with reserve oxygen supply (for example: oxygen cylinder, oxygen bag). This device must equip with reserved oxygen supply and is not used as life supporting or life sustaining.

BEFORE INSTALLATION

- The concentrator should always be kept in the upright to prevent cabinet damage when transporting.
- When the electrical source, power voltage is beyond the normal power voltage range. Please add voltage stabilizer.
- Use eligible, safe power set and junction box.
- Only the techncian can open the oxygen concentrator's cabinet.

STRORGE PLACE

- You may select the most suitable room when using your oxygen concentrator. Use the casters to transfer the concentrator from room to room.
- Place the unit away from all sides for at least 10cm (4inches) from walls, draperies, furniture, or other obstruction. Do not place the unit in a confined area.

SAFETY NOTES

- Oxygen concentrator must avoid from heat, fire, moisture, exorbitant or over-low extream condition.
- Sundries and vessel should not be placed on top of the concentrator.
- NEVER block the air inlet of the unit or place it on a soft surface, such as a bed or couch, where the air inlet may be blocked. Keep the inlet free from lint, hair, etc.

USING

- The use of oxygen therapy requires that special attention to reduce the risk of fire. Users MUST NOT SMOKE while using this device. Keep all matches, lighted cigarettes or other sources of ignition out of the room in which this product is located. NO SMOKING signs should be prominently displayed. Textiles and other materials that normally would not burn are easily ignited and burn with great intensity in oxygen enriched air. Failure to observe this warning can result in severe fire, property damage and cause physical injury or DEATH.
- For optimum performance, do not open or turn off the concentrator frequently, reset after 3 ~ 5 minutes. Shorter periods of operation may reduce maximum product life.
- A spontaneous and violent ignition may occur if oil, grease or greasy substances come in contact with oxygen under pressure. These substances MUST be kept away from the oxygen concentrator, tubing and connections, and all other oxygen equipment. DO NOT use any lubricants unless recommended by manufacturer.

SAFETY NOTES

MAINTENANCE

Only the authorized or trained technician can perform the maintenance or adjustments to the oxygen concentrator. The manufacturer recommands each operation time shoud not be less than 30 minimutes, do not frequently press the switch in order to extend the operation life to the machine.

RADIO FREQUENCY INTERFERENCE

Most electronic equipment is influenced by Radio Frequency Interference (RFI). CAUTION should be exercised with regard to the use of portable communications equipment in the area around such equipment.

TO REDUCE THE RISK OF BURNS, ELECTROCUTION, FIRE OR INJURY TO PERSONS

- Avoid using while bathing. If continuous usage is required by the doctor's prescription:
 - The concentrator must be located in another room at least 2.5m away from the bath.
- Do not come in contact with the concentrator while wet.
- Do not place or store product where it can drop into water or other liquid.

SAFETY NOTES

- DO NOT contact the product that has fallen into water. Unplug immediately.
- A product should never be left unattended when plugged in.
- This device is to be used only in accordance with the prescription of a doctor and this user's manual. If at any time the patient or attendant conclude that the patient is receiving an insufficient amount of oxygen, the supplier and/or doctor should be contacted immediately. No adjustments should be made to the flowrate unless prescribed by a doctor.
- Close supervision is necessary when this product is used near children or individuals with disability.
- Use this product for only intended use as described in this manual.
- Do not use parts, accessories or adapters other than those authorized by manufacturer.
- Do not connect the concentrator with other oxygen concentrators or oxygen therapy devices.
- Use of some administration accessories or certain humidifiers not specified for use with oxygen concentrator may impair the performance.
- In certain circumstances oxygen therapy can be hazardous.
 Manufacturer recommends that you seek medical advice before using this product.
- Avoid creation of any spark near medical oxygen equipment. This includes sparks from static electricity created by any type of friction.

FEATURES

SUMMARY

The function of oxygen

- Supplying oxygen to patients can assist in the treatment of heart head blood-vessel, respiratory system, such as chronic obstructive pneumonia disease, rehabilitation and hypoxia conditions.
- Oxygen could improve body function, especially suit for elderly, pregnant women, physique, students etc. Who got physiological hypoxia. It may also reduce fatigue after heavy manual or mental consumption.

THE SCOPE OF PRODUCTS

For hospital and homecare to supply oxygen to patients.

STRUCTURE

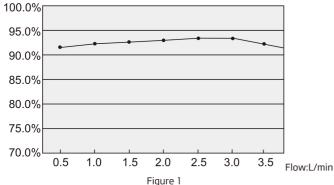
- The product is mainly composed of oxygen making host, flow meter, humidifier.
- Safety plastic shell.
- With time collect function: Display the operation time in LCD.
- With timing power off function.
- Power loss alarm function.
- 8F-3A(W), 8F-5A(W): Fault self-detection system(Include pressure fault, system cycle fault, compressor fault, low oxygen concentration detection function.).
- The compressor with thermal protector guarantee better security.
- * *With nebulizer function. (7F-3AW, 7F-5AW, 8F-3AW, 8F-5AW)

FEATURES

SPECIFICATIONS

- 1. Maximum recommended flow: 3L/min, 5L/min
- 2. Flow Range: 0.5 ~ 3L/min, 0.5~5L/min
- 3. Change in maximum recommended flow when back pressure of 7kPa is applied: < 0.5L/min
- 4. Oxygen Concentration: 93% ± 3%(7F-3A/3AW, 8F-3A/3AW), 95.5%~87%(7F-5A/5AW, 8F-5A/5AW)
- 5. Maximum Outlet Pressure: 20-50KPa(7F-3A/3AW, 8F-3A/3AW); 40-70kPa(7F-5A/5AW,8F-5A/5AW)
- 6. Graph showing values of oxygen concentration as a function of flowrate at a nominal outlet pressure of zero (Figure 1):

Oxygen Concentration: %



- 7. Pressure Relief Mechanism Operational at:
- 250kPa ± 25kPa (36.25psi ± 3.63psi)
- 8. Noise: ≤50dB(A)(7F-3A/3AW, 8F-3A/3AW), ≤53dB(A)(7F-5A/5AW, 8F-5A/5AW)
- 9. Maximum Nebulization Rate: ≥0.15mL/min(7F-3AW, 8F-3AW), ≥0.20mL/min(7F-5AW, 8F-5AW)
- 10. Power Supply:
- $\Box AC120V \pm 10\% \quad \Box AC220V \pm 10\% \quad \Box AC230V \pm 10\%$
- □50Hz □60Hz 1.4 amps(AC220V~240V); 2.8 amps(AC120V)

FEATURES

- 11. Input Power: 320VA(7F-3A/3AW, 8F-3A/3AW) 400VA(7F-5A/5AW, 8F-5A/5AW)
- 12. Weight: 25kg
- 13. Dimension: H71.2cm (28.0") x W28.5cm (11.2") x D54.5cm (21.5")
- 14. Altitude: Up to 1828 meters (6000 ft) above sea level without degradation of concentration levels. From 1828 meters (6000 ft) to 4000meters (13129 ft) below 90% efficiency.
- 15. Safety system:

Current overload or loose connection, automatic shutdown;

 $Compressor\ with\ abnormal\ high\ temperature,\ automatic\ shutdown;$

High & low pressure alarm function, automatic shutdown; Compressor error function, automatic shutdown; Low oxygen concentration alarm function. (95-34/24W, 95-54/54W)

function. (8F-3A/3AW, 8F-5A/5AW)

- 16. Minimum Operating Time: 30minutes
- 17. Electric classification: Class II, type BF application part
- 18. Work system: work continuously.
- 19. NORMAL OPERATION CONDITIONS:

Temperature range: $10^{\circ}\text{C} \sim 35^{\circ}\text{C}$ ($50^{\circ}\text{F} \sim 95^{\circ}\text{F}$);

Relative humidity: 30% ~ 75%;

Atmosphere pressure: $860\text{hPa} \sim 1060\text{hPa}(12.47\text{psi} \sim 15.37\text{psi})$; NOTE: When storage temperature is below 5°C, please keep the equipment in normal working condition for at least 4 hours before using.

- 20. Temperature at oxygen outlet: ≤46°C
- 21. Suggestion: The length of nasal oxygen cannula should be less than 15.2 meters and should not be pinched.
- 22. Transportation and storage conditions:

Temperature range: $-20^{\circ}\text{C} \sim +60^{\circ}\text{C}(-68^{\circ}\text{F} \sim +140^{\circ}\text{F})$,

Relative humidity: 10% ~ 93%, no condensation,

Atmosphere pressure: 700hPa ~ 1060hPa(10.15psi ~ 15.37psi). NOTE: Oxygen concentrator should be stored with out intense sunlight, no corrosive gas and ina well ventilated room, avoid jolt

and inverted recumbent transport.

HANDLING

UNPACKING

- NOTE: Unless the oxygen concentrator is to be used immediately, otherwise it should be stored in the containers until it's being used again.
- Check for any obvious damage to the carton or its contents. If damage is evident, please notify the carrier or local dealer.
- Remove all loose packing from the carton.
- Carefully remove all the components from the carton.

INSPECTION

• Examine exterior of the oxygen concentrator for nicks, dents, scratches or other damages. Inspect all components.

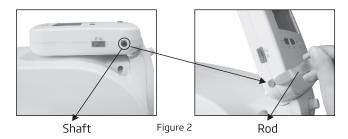
STORAGE

- Store the repackaged oxygen concentrator in a dry area.
- Do not place other objects on top of the repackaged concentrator.

OPERATING & INSTALLATION

OPEN UP THE PANEL

Pry out the shaft with the special tool as follows, then lift up the display panel for about 45 degree, put the shaft back, fix the display panel, and the machine can be used. (Figure 2)



FEATURE VIEW

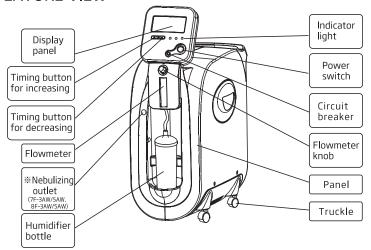


Figure 3: view of the machine

OPERATING & INSTALLATION

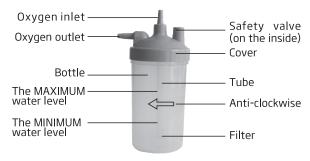


Figure 4: view of the humidifier

PREPARE WORK

- Unscrew the bottle from the humidifier counter-clockwise. Fill the bottle with pure water (or distilled water) to the level indicated by the manufacturer.
- Screw securely to the bottle back clockwise.
- Plug in: First confirm the power switch of oxygen concentrator is off, then connect the plug.
- Do not use extended power line.

OXYGEN ABSORBING OPERATION

Turn the power switch to " | " , the LCD shows "HELLO" , Green, yellow, red indicator all light indicates that the machine is normal. The green indicator lights only second later. 4 seconds later, the LCD shows elapsed time and time setting interface "--", then the machine goes to normal operation.

OPERATING & INSTALLATION

- Turn the flowrate knob to require oxygen need (Reed as centre of the black ball). Turn the knob anticlockwise to increase the flowrate, and clockwise to decrease. Meanwhile, humidifier bottle will have air bubble around the sieve core. Then, oxygen comes from the oxygen outlet. (Figure 5)
- Connect the nasal oxygen cannula to the oxygen outlet of the humidifier, the other end match the patient.

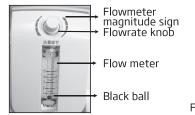


Figure 5

Note: Adjust the time of absorbing oxygen and the flowrate range according to the doctor's advices.

- If the humidifier makes continuous sound, it shows that the nasal oxygen cannula jammed, then please clear the pipelines 9 9 9 9 9 2 2
- CAUTION: If the flowrate on the flowmeter ever falls below 0.5L/min, check tubing or accessories for blocked or kinked tubing or a defective humidifier bottle.

*NEBULIZING OPERATION(7F-3AW/5AW, 8F-3AW/5AW)

- Fill proper medicinal liquid in the nebulizing cup (Please follow the doctor's advices for nebulizing time or don't exceed the maximum scale of the nebulizing cup).
- Upward pull out the nebulizing cover on the nebulizing interface. (Figure 6)



Figure 6

OPERATING & INSTALLATION

- Connect the air hose to neblizing cup and nebulizing interface, then turn on the power of the oxygen concentrator, now can begin nebulizing cure immediately.
- NOTE: the time for nebulizing should follow the doctor's advices.
- When nebulizing completing, please turn the nebulizing cover right to nebulizing interface for tightening. When the treatment finishes, please turn off the oxygen concentrator.
- Screw the nubilizering cover when finished.

Alarm signal(8F-3A(W), 8F-5A(W))

- The machine has detection function as follows:
 - (1)Pressure, cycle failure
 - (2)Compressor failure
 - (3)Low oxygen concentration

Remarks: All alarm state of the oxygen concentrator belongs to low priority.

The oxygen sensor starts working after 5 minutes of operation. The indicator shows different colours on the basis of different ranges of oxygen concentration.

Indicator interpretation

OPERATING & INSTALLATION

Symbol	Statement	Indicator
I/O	System is in good condition: oxygen concentration≥82%(+3%)	Green
<u>^</u>	50%(±3%)≤oxygen concentration < 82%(+3%)	Green, Yellow
	System failure 1)oxygen concentration < 50%(± 3%) 2)Pressure, cycle failure alarm 3)Compressor failure alarm	Red

The alarm signal

- 1. When oxygen concentration ≥ 82%(+3%) the green indicator lights, LCD shows "elapsed time --", the machine is in good condition.
- 2. When $50\%(\pm 3\%) \le$ oxygen concentration < 82%(+3%) the green indicator and yellow indicator light both, LCD shows "elapsed time --", Please contact the supplier immediately. Users can continue to use, and please ensure that backup oxygen is nearby.

⚠ NOTE: The minimum operating time is 30 minutes

- 3. When oxygen concentration < 50%(± 3%)the red indicator lights with continuous audible alarm sound, LCD shows "LO", machine stops working. Please shut down immediately and use backup oxygen, and contact the supplier immediately.
- 4. Pressure, cycle failure alarm--the red indicator lights with continuous alarm sound, LCD shows "E1 or E2" machine stops working. Please shut down immediately and use backup oxygen, and contact the supplier immediately.
- 5. Compressor failure alarm--the red indicator lights with continuous alarm sound, LCD shows "E3 or E4", machine stops working. Please shut down immediately and use backup oxygen, and contact the supplier immediately.

OPERATING & INSTALLATION

TIME SETTING

This machine has timer function, users can set in the range of $00\sim$ 99 minutes.

- → When LCD shows "--" it means continuous operation state.
- Every time press the "+", means runtime increases 1 minute, press for more than 1 .5 seconds for continuous increasing."
- Every time press the "-", means runtime decreases 1 minute, press for more than 1.5 seconds for continuous decreasing.
- The oxygen concentrator will automatically shut down meanwhile LCD shows "0" when time runs out.

TURNNING OFF

Take off nasal oxygen cannula from oxygen outlet first, close power switch, and then cut off power source.

SYMBOLS

Symbol	Description	Symbol	Description
~	Alternating current	\triangle	Consult the manual
	Class II Equipment	☀	Type BF application part
0	OFF(power, disconnection from the mains)		ON(power, connection to the mains)
Ċ	OFF(for part of equipment)	•	ON (for part of equipment)
	NO SMOKING	<u> </u>	KEEP UP
	FRAGILE	Ť	KEEP DRY

MAINTENANCE

WARNING: CUT OFF the power supply first. To avoid electrical shock, DO NOT removes cabinet.

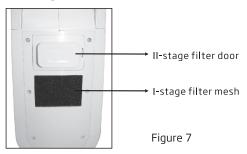
CLEANING CABINET

• Clean the cabinet with a mild household cleaner and non-abrasive cloth or sponge at least one time each month.

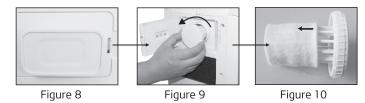
CLEANING OR REPLACING FILTERS

Please clean and replace the filters in time, it's very important to protect compressor and delay machine's life.

- ⚠ CAUTION: DO NOT operate the concentrator without the filters installed.
- The I-stage filter mesh cleans once half a month.(Figure 7)



The II-stage filter mesh cleans once half a month.
 Open filter access door, unscrew the filter corn. Replace or clean the filter immediately if the mesh turns black. (Figure 8, 9, 10)



MAINTENANCE

1)Clean the filters with a vacuum cleaner or wash in warm soapy water and rinse thoroughly.

2)DRY the filters thoroughly before reinstallation.

 Damage: Do not operate the concentrator without the filters installed, or while filters are wet. These actions could permanently damage to the concentrator.

CLEANING HUMIDIFIER

- Change the water in humidifier bottle every day.
- Clean humidifier once a week with soapy water and rinse it with a solution of water and vinegar(10:1). Rinse thoroughly with warm water and refill with pure water (or distilled water) to the level shown on the humidifier. (NOTE: No blobs in oxygen tubing)
- Disassembly
 - (1) Screw off the bottle. (Figure 11).
 - (2) Take out of the core tube and sieve core. (Figure 12).



Figure 11



Figure 12

MAINTENANCE

*CLEANING NEBULIZING ASSEMBLY

(7F-3AW/5AW, 8F-3AW/5AW)

- Clean the nebulizing assembly after using each time.
- Pull out the air hose, pull the mouthpiece, downward pull the nebulizing cup's cap, empty remained medicinal liquid in the nebulizing cup, then wash the air hose, mouthpiece, nebulizing cup's cap, nebulizing baffle, nebulizing cup, ripple tube, T-piece, etc , with pure water or immerge them in warm water for about 15 minutes(Figure 13). In order to wash them properly, you may add some vinegar in water.
- NOTE: DO NOT cook the accessories above for wash or wash them
 with boiled water, in case they'll distort when heating.
- After finishing washing you must dry all the accessories before storing.

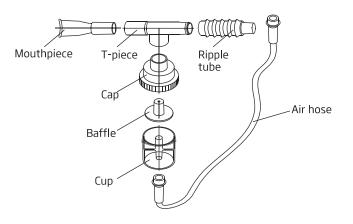


Figure 13

TROUBLE SHOOTING GUIDE

Symptom	Probable reasons	Solution	Remark
Press the switch,	1)Power cord NOT plugged in	1)Insert plug into outlet	
the concentrator is alarm of continuous buzzer but no	2)No power at outlet	2)Use normal power	
	3)The power is no sufficient at outlet	3)Do not use extended cord	Repairs by
display and	4)Raise circuit breaker	4)Press it qualifie	
working.	5)If this state continues, s and get in touch with the	personnel	
Concentrator is	1)Humidifier leaked	1)Reinstall and tighten it	
working, but oxygen from	2)Safety valve of humidifier opens	2)Safety valve restoration	
outlet is little or	3)The connection of the tubes loosened	3)Insert tubes	
110	4)The nasal cannula kinked or blocked	4)Replace it	
Concentrator is	1)50%≤oxygen concentration < 82%	1)Clean or replace the filter	
working, green with yellow	2)Oxygen flow rate is more than 3L/min	2)Compiled doctor's advice, turn the flowmeter to the given value	
light illuminate	3)If this state continues, concentrator. Contact the		
Concentrator is alarm and not	1)Oxygen concentration 1)Clean or replace the filter		
working, the red light illuminate, the	2)Oxygen flowrate is more than 3L/min	2)Turn off the concentrator and on it again, turn the Flowmeter to the given value	
display screen shows "LO"	3)If this state continues, s and get in touch with the		
Concentrator is alarm and not working, the red light	1)Low cycle pressure failure	1)Clean or replace the stage filter	
illuminate, the display screen shows "E1"	2)If this state continues, stop using the concentrator and get in touch with the supplier at once.		

TROUBLE SHOOTING GUIDE

Symptom	Probable reasons	Solution	Remark
Concentrator is alarm and not working, the red light illuminate, the display screen shows "E2"	1)High cycle pressure failure	1)Stop using the concentrator and get in touch with the supplier at once	
Concentrator is alarm and not working, the red light illuminate, the display screen shows "E3"	1)Compressor circuit is open circuit	1)Stop using the concentrator and get in touch with the supplier at once	
Concentrator is alarm and not working, the red light illuminate, the display screen shows "E4"	1)Compressor circuit is short circuit	1)Stop using the concentrator and get in touch with the supplier at once	
Symptom	Probable reasons	Solution	Remark
	1)It's not ventilate completely around machine, so operating temperature is too high	1)Make sure the machine is at least 10cm away from the walls, other jam or heater	
The nasal cannula has more mirage or blobs	2)Temperature of the water added in humidifier bottle is overhigh	2)Add cold water in bottle, but don't add overhot water	
	3)The water added in humidifier bottle is too much	3)Make sure the water stays between the maximum and minimum of the water scale	
	4)The machine stops suddenly during breathing oxygen	4)Stop breathing oxygen immediately. Restart the machine to eject the hydrosphere	
	5)The machine stops suddenly when folding the nasal cannula	5)Smooth the nasal cannula	
	6)Fan inside the machine can't run or running rate turns slow make the operating temperature overhigh	6)a.Take out the eyewinker that lock the fan 6)b. Replace it	Repairs by qualified personnel

TROUBLE SHOOTING GUIDE

Symptom	Probable reasons	Solution	Remark
	1)Check nebulizer is distortional or not if it was disinfected.	1)Replace it	
The nebulizer doesn't run (7F-3AW/5AW) 8F-3AW/5AW)	2)Check the air hose whether it is bended or not	2)Ensure that it isn't bended and airflow is flowed smoothly when it is used	
	3)Check whether medication was used up or not	3)Add appropriate amount medicine to cup	
	4)Check the nebulizer is fixed properly or not	4)Fix it according the method of nebulizer's fixing	
Water drops have formed on the air hose (7F-3AW/5AW, 8F-3AW/5AW)	The medication was over-filled or the nebulizer was washed	Add appropriate amount medication to cup. Connect air hose to main body and turn on. Close and open repeatedly by finger in order to get out the water drops.	

[⚠] If you have all other problems, TURN OFF the concentrator first, use your reserve oxygen supply (if provided) and contact dealer or manufacturer immediately.

DISASSEMBLY (CUT OFF the power supply first)

CUT OFF THE POWER SUPPLY FIRST

• Turn the power switch to the "O" position and unplug it.

DISASSEMBLE THE DISPLAY PANEL

Unscrew 4 fixing screws on the back of the panel.(Figure 14)



DISASSEMBLE THE OUTDISE CABINET

- Poke the filter door slowly from inner to outer near the orifice,unscrew the filter core. (Figure 15)
- Unscrew 6 screws in the back cover and take off the back cover.
 (Figure 16)





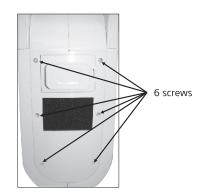


Figure 16

DISASSEMBLY (CUT OFF the power supply first)

 Unscrew 11 fixing screws in the left and right cabinet (5 in the left side, 2 in the right side, 2 in the back side and 2 in front board)



Figure 17

DISASSEMBLE THE SIDE BOARD OF THE INSIDE CABINET

 Unscrew 10 fixing screws in the inside cabinet, push out the capacity in the direction of the wiring harness, and take off the inside cabinet. (Figure 18)

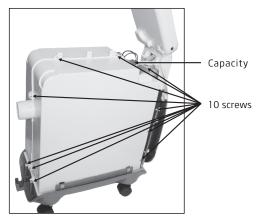


Figure 18

DISASSEMBLY (CUT OFF the power supply first)

Unscrew the screws in both sides (9 screws each side) and take out it.
 (Figure 19, Figure 20)

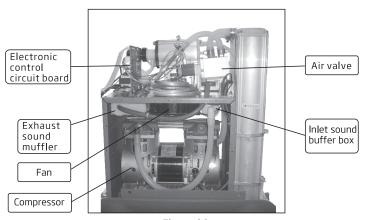


Figure 19

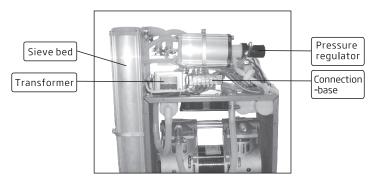
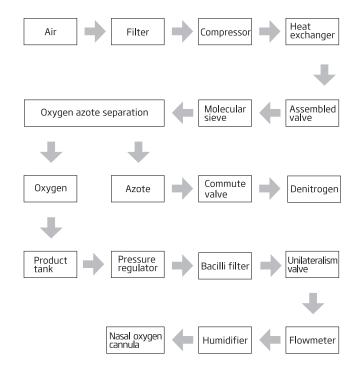


Figure 20

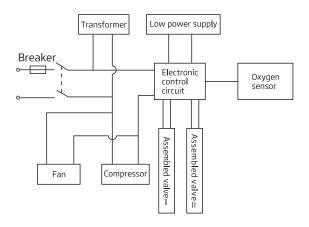
TROUBLE SHOOTING GUIDE

GAS PASS OPERATION SKETCH MAP:



OTHER ATTENTION ITEMS

ELECTRICAL RATIONALE



ACCESSORIES LIST

1. Nasal oxygen cannula	lset
2. User's manual	1 piece
3. Filter core	lset
*4. Nebulizer(7F-3AW/5AW, 8F-3AW/5AW)	lset

All specifications and product configurations are subject to change without notification.